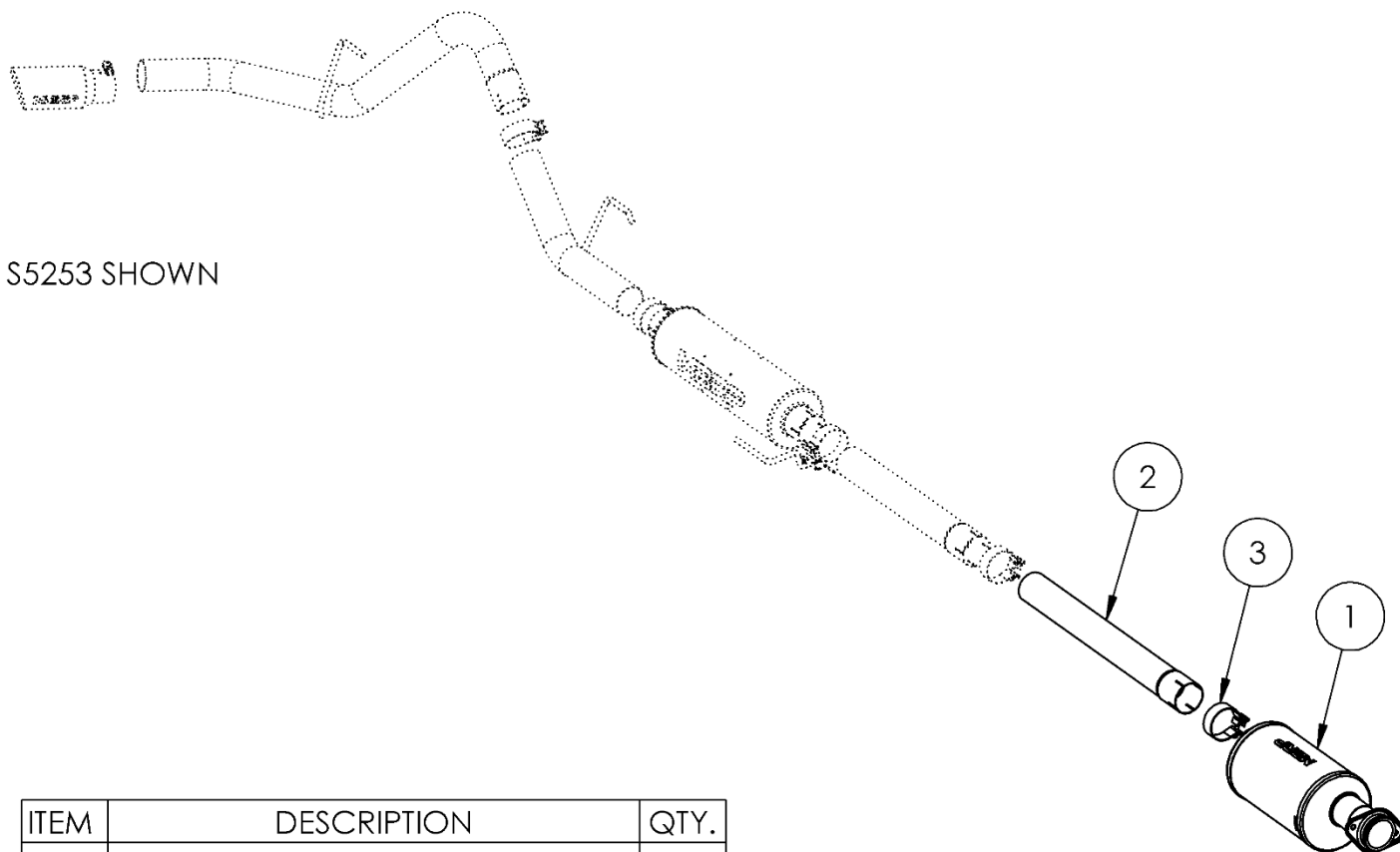


MA5253/MS5253

RACE TO STREET CONVERSION KIT
FITS MBRP SYSTEMS

S5253, S5254, S5256, S5257, S5258, S5260, S5281
EXCLUDES RC 6.5' BOX TRUCKS EQUIPPED WITH
S5260

MBRP®



ITEM	DESCRIPTION	QTY.
1	RESONATOR	1
2	EXTENSION PIPE	1
3	3.0" CLAMP	1

Refer to this LOT NUMBER when contacting customer service: _____

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

MBRP

Removal of MBRP Components

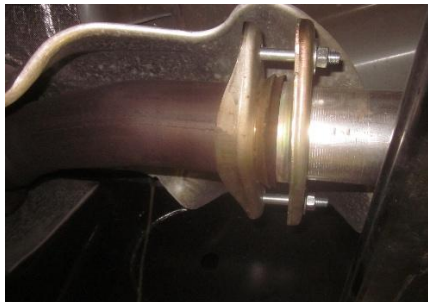


Figure 1



Figure 2

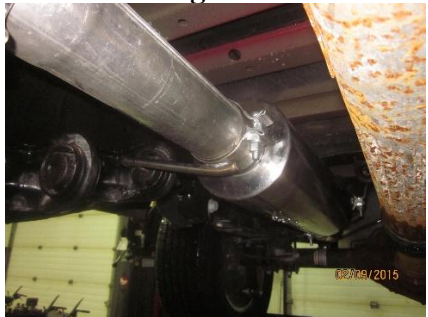
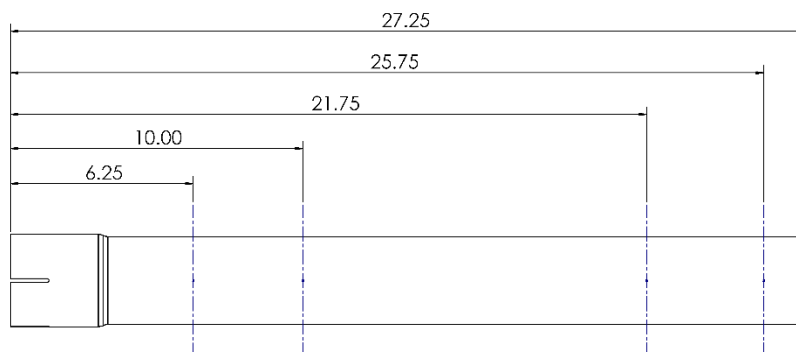


Figure 3

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber insulators.
2. Support the MBRP System rearward of the Muffler to ensure no part comes in contact with the truck body.
3. Remove all hardware fastening the existing MBRP Resonator/ Front Pipe to the factory Y-Pipe. Do NOT Discard, this hardware will be reused.
Refer to Figure 1.
4. Loosen the Clamps on the existing Resonator / Front Pipe.
Refer to Figure 2 & Figure 3.
5. Carefully move the exhaust system rearward to gain enough room to remove the Resonator / Front Pipe from the existing Extension pipe / Muffler. It may be necessary to remove one or more rubber insulators. Do not remove the existing Extension Pipe (if applicable).
6. Remove the Resonator/Front Pipe.

Installation of **MBRP** Race to Street Conversion Kit

- 1A. For MBRP Systems **S5256, S5257, S5258, S5281**:
Install the new **Resonator** into the Muffler / existing Extension Pipe.
Proceed to Step 4.
- 1B. For MBRP Systems **S5253, S5254, S5260**:
Mark the new **Extension Pipe** at the appropriate length and cut.
Refer to Figure 4, Table 1 & Table 2.



NEW EXTENSION PIPE CUT LINES

Figure 4

MBRP



Figure 5

MBRP SYSTEMS: S5253, S5254	
WHEELBASE	NEW EXTENSION PIPE LENGTH
122" RC 6.5' BOX	NOT USED
141" RC 8' BOX	21.75"
145" EC 6.5' BOX	25.75"
157" SC 6.5' BOX	25.75"
164" EC 8' BOX	25.75"

Table 1

(RC – Regular Cab, EC – Extended Cab (SuperCab), SC – SuperCrew)

MBRP SYSTEM: S5260	
WHEELBASE	NEW EXTENSION PIPE LENGTH
141" RC 8' BOX	6.25"
145" EC 6.5' BOX	10.0"
157" SC 6.5' BOX	21.75"
164" EC 8' BOX	27.25" (NO CUT REQUIRED)

Table 2

2. Install the new **Extension Pipe** into the Muffler / Existing Extension Pipe.
3. Slide the supplied **3.0" Clamp** over the end of the new **Extension Pipe** and install the new **Resonator**.
4. Move the entire exhaust system forward and align the new **Resonator** to the factory Y-Pipe, ensuring proper clearance around the crossmember and floor.
Refer to Figure 5.
5. Using the previously removed hardware, fasten the new **Resonator** to the factory Y-Pipe.
8. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps (excluding tip hardware) require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust.
We know you will enjoy your purchase!